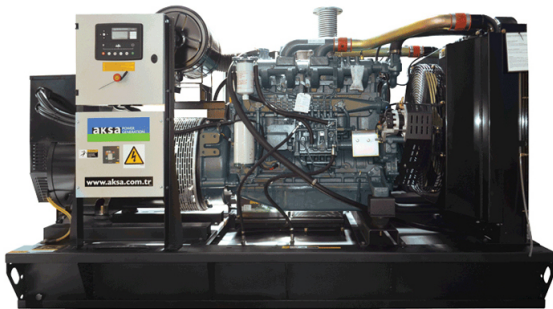




INTRODUCTION

Aksa power generation system, providing optimum performance, and reliability, for stationary standby, prime power, and continuous duty applications. All generator sets are factory build, and production tested.

Power (kVA)

3 Phase, 60 Hz, PF 0.8

Voltage	STANDBY RATING (ESP)		PRIME RATING (PRP)		Standby Amper
	kW	kVA	kW	kVA	
380/220	177,60	222,00	160,00	200,00	337,30
208/120	200,00	250,00	183,20	229,00	693,95
480/277	200,00	250,00	183,20	229,00	693,95

STANDBY RATING (ESP) Applicable for supplying power to varying electrical load for the duration of power interruption of a reliable utility source. ESP is in accordance with ISO 8528-1. Overload is not allowed.

PRIME RATING (PRP) Applicable for supplying power to varying electrical load for unlimited hours. PRP is in accordance with ISO 8528-1. 10 % overload capability is available for a period of 1 hour within 12-hour period of operation.

General Characteristics

Model Name	AD 250-6
Frequency (Hz)	60
Fuel Type	Diesel
Engine Made and Model	HYUNDAI P086 TI - 60Hz
Alternator Made and Model	ECO 38-2S/4 A - 60Hz
Control Panel Model	DSE 7320
Canopy	AK 50

ENGINE SPECIFICATIONS

Engine	HYUNDAI
Engine Model	P086 TI - 60Hz
Number of Cylinder (L)	6 cylinders - in line
Bore (mm.)	111
Stroke (mm.)	139
Displacement (lt.)	8.071



Aspiration	Turbo Charged and Intercooled (Air to Air)
Compression Ratio	16.4:1
RPM (d/dk)	1800
Oil Capacity (Total With Filter) (lt)	15.5
Standby Power (kW/HP)	223/299
Block Heater QTY	1
Block Heater Power (Watt)	1500
Fuel Type	Diesel
Injection Type and System	Direct
Type of Fuel Pump	Zexel P inline
Governor System	Electronic
Operating Voltage (Vdc)	24 Vdc
Battery and Capacity (Qty/Ah)	2x85
Charge Alternator (A)	45
Cooling Method	Water Cooled
Cooling Fan Air Flow (m3/min)	250
Coolant Capacity (engine only / with radiator) (lt)	14/46
Air Filter	Dry Type
Fuel Cons. Prime With %100 Load (lt/hr)	50.6
Fuel Cons. Prime With %75 Load (lt/hr)	37.7
Fuel Cons. Prime With %50 Load (lt/hr)	25.1

ALTERNATOR CHARACTERISTICS

Manufacturer	Mecc Alte
Alternator Made and Model	ECO 38-2S/4 A - 60Hz
Frequency (Hz)	60
Power (kVA)	164
Voltage (V)	380
Phase	3
A.V.R.	DSR
Voltage Regulation	(+/-)1%
Insulation System	H
Protection	IP23
Rated Power Factor	0.8
WEIGHT COMP. GENERATOR (Kg)	560
COOLING AIR (m³/min)	39

Open Gen.Set Dimensions (mm)

LENGTH	2688
WIDTH	1150
HEIGHT	1624



DRY WEIGHT (kg.)	1800
TANK CAPACITY (lt.)	380

Gen.Set Canopy Dimensions (mm)

LENGTH	3404
WIDTH	1206
HEIGHT	2020
DRY WEIGHT (kg.)	2175
TANK CAPACITY (lt.)	380



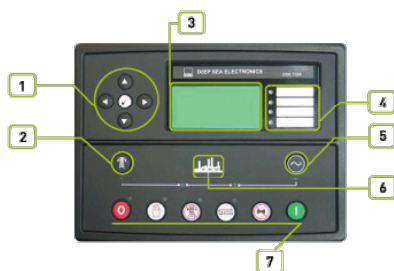
1. Steel structures
2. Emergency stop push button
3. Control panel is right side of the set.
4. Corrosion.resistant locks and hinges
5. Sump drains valves
6. Sound proof foam metarial
7. Lifting Points

INTRODUCTION

Sound-attenuated and Weather-protective Enclosures Sound-attenuated and weather protective enclosures for generating sets from Aksa, meet event the sound requirements and provide optimum protection from inclement weather and development by our specialist acoustic engineers. Our modular designed sound insulated canopies provide ease of access for servicing and general maintenance and interchangeable components permitting on-site repair. Enclosures are designed to optimize genset cooling performance, providing you with confidence that genset ratings and ambient capability.

Control Panel

Control Module	DSE
Control Module Model	DSE 7320
Communication Ports	MODBUS



1. Menu navigation buttons
2. Close mains button
3. Main Status and instrumentation display
4. Alarm LED's
5. Close generator button
6. Status LED's
7. Operation selecting buttons

Devices

DSE, model 7320 Auto Mains Failure control module Static battery charger Emergency stop push button and fuses for control circuits

CONSTRUCTION and FINISH

- Comonents installed in sheet steel enclosure.
- Phosphate chemical, pre-coating of steel provides corrosion resistant surface
- Polyester composite powder topcoat forms high gloss and extremely durable finish
- Lockable hinged panel door provides for easy component access

INSTALLATION



Control panel is mounted generating set baseframe on robust steel stand or power module. Located at side of generating set with properly panel visibility.

GENERATING SET CONTROL UNIT

The DSE 7320 control module is a standard addition to our generator sets from 220 kVA upwards and it has been designed to start and stop diesel and gas generating sets that include electronic and non electronic engines.

The DSE 7320 includes the additional capability of being able to monitor a mains (utility) supply and is therefore suitable for controlling a standby generating set in conjunction with an automatic transfer switch.

The DSE7320 also indicates operational status and fault conditions, automatically shutting down the generating set and indicating faults by means of its LCD display on the front panel.

STANDARD SPECIFICATIONS

Microprocessor controlled

- 132 x 64 pixel LCD display makes information easy to read
- Front panel programming and also via PC software
- Soft touch membrane keypad and five key menu navigation
- Remote communications via RS232, RS485 and ethernet.
- Event logging (50) showing date and time
- Multiple date and time engine exercise mode and maintenance scheduler
- Engine block heater control.
- Controls; stop, manual, auto, test, start, mute load test/transfer to generator, transfer to mains, menu navigation.

Instruments

ENGINE

Engine speed

Oil pressure

Coolant temperature

Run time Battery volts

Engine maintenance due

GENERATOR

Voltage (L-L, L-N)

Current (L1-L2-L3)

Frequency

Earth current

kW

Pf

kVAr

kWh, kVAh, kVArh

Phase sequence

MAINS

Voltage (L-L, L-N)

Frequency

**WARNING**

Charge failure
Battery under voltage
Fail to stop
Low fuel level (opt.)
kW over load
Negative phase sequence
Loss of speed signal

PRE-ALARMS

Low oil pressure
High engine temperature
Low engine temperature
Over /Under speed
Under/over generator frequency
Under/over generator voltage
ECU warning

SHUT DOWNS

Fail to start
Emergency stop
Low oil pressure
High engine temperature
Low coolant level
Over /Under speed
Under/over generator frequency
Under/over generator voltage
Oil pressure sensor open
Phase rotation

ELECTRICAL TRIP

Earth fault
kW over load
Generator over current
Negative phase sequence

Options

High oil temperature shut down
Low fuel level shut down
Low fuel level alarm
High fuel level alarm

EXPANSION MODULES



Edisional LED module (2548)
Expension relay module (2157)
Expansion input module (2130)

Standards

Electrical Safety / EMC compatibility
BS EN 60950 Electrical business equipment
BS EN 61000-6-2 EMC immunity standard
BS EN 61000-6-4 EMC emission standard

STATIC BATTERY CHARGER

Battery charger is manufactured with switching-mode and SMD technology and it has high efficiency.

Battery charger models' output V-I characteristic is very close to square

2405 has fully output shot circuit protection and it can be used as a current source.

2405 charger has high efficiency, long life, low failure rate, light weight and low heat radiated in accordance with linear alternatives.

The charger is fitted with a protection diode across the output.

Charge fail output is available.

Connect charge fail relay coil between positive output and CF output.

Input: 196-264V.

Output: 27,6V 5A or 13,8V 5A.

STANDARD SPECIFICATIONS

- Water cooled, Diesel engine
- Radiator with mechanical fan
- Protective grille for rotating and hot parts
- Electric starter and charge alternator
- Starting battery (with lead acid) including rack and cables
- Engine coolant heater
- Base frame design incorporates an integral fuel tank and anti-vibration isolators
- Flexible fuel connection hoses
- Single bearing, class H alternator
- Industrial exhaust silencer and steel bellows supplied separately(for open sets)
- Static battery charger
- Manual for application and installation

OPTIONAL EQUIPMENTS

TRANSFER SWITCH

- Motor Switch
- Four Pole Contactor
- Three Pole Contactor

OTHER ACCESSORIES

- Tool kit for maintenance



- Trailer

- Inlet and outlet acoustic baffles

- Double wall chassis

- Automatic transfer switch

- Main Fuel Tank

- Supplied with oil and coolant - 30 °C

- Inlet and outlet motorised louvers

- Electrical oil drain pump

- Manual oil drain pump

- Automatic or manual fuel filling system

- Low and high fuel level alarm

- Duct adapter (on radiator)

- Enclosure: weater protective or sound attenuated

- Residential silencer

CONTROL SYSTEM

- Remote communication with modem

- Alarm output relays

- Charge Ammeter

- Earth fault, single set

- Transition synchronization with mains

- Automatic synchronising and power control system (multi gen-set

Parallel)

- Remote relay output

- Remote annunciator panel

ENGINE

- Oil heater

- Fuel-Water Seperator Filter

ALTERNATOR

- PMG excitation + AVR

- Main line circuit breaker

- Anti-Condensation Heater

- Over sized alternator

AKSA CERTIFICATES

- TS ISO 8528

- CE

- SZUTEST

- 2000/14/EC